

# Innovation in Control Panel Building



# New Value for Control Panels

## Control Panels: The Heart of Manufacturing Sites

Recent evolutions in control panel design and manufacturing are benefiting panel builders as well as end users and machine builders, resulting in an evolution within production facilities that reduces total cost of ownership. With the goal of making panel manufacturing simpler and more efficient, we have developed new techniques and technologies for panel design, panel manufacturing and wiring. Our Value Design for Panel concept guides the development of control panel products that reduce time and labor costs, power consumption, and control cabinet size.



# Panels

Further Evolution  
for  
Panels

### Value Design for Panel Concept Advantages

Specifications for Value Design products focus on uniform mounting height and depth, reduced overall volume and side-by-side mounting to make room for more components. Wiring capabilities without tools using front access Push-In Plus wiring terminals decreases installation time.

A panel built around Value Design Concept products provides competitive advantages for panel builders, machine builders and end users. Combining multiple products that share the Value Design Concept increases the value to all stakeholders involved with control panel design and use.



# Process



Innovation for panel building  
**Process**

**New Value For Control Panels**

Simple & Easy for  
**People**



# People



## Further Evolution for Panels

# Our compact and highly reliable Value Design products

### More-advanced Control Panels

By adding devices in the newly available space, you can mount more devices in the same sized control panel to increase control panel functionality.



Refer to "#1" for the models.

Add More Devices

AND Side-by-side mounting is possible for each model at an ambient temperature of 55°C. You can install devices without wasting space. **Panel**

Refer to "#2" for the models.

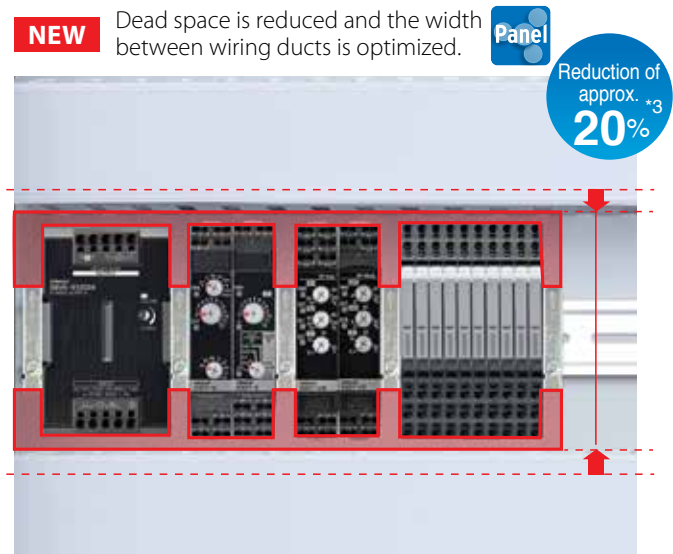
### Downsizing Control Panels

We'll help you downsize control panels by reducing the width between wiring ducts and dead space.

\* This is in comparison with previous OMRON products.



- Previous Models \*1**
- One S8VS-12024A Power Supply
  - Two H3CR-A Solid-state Timers + P2CF-11
  - Two APR-S Reverse Protection Relays + PF-083A
  - Ten G2R-1-S General-purpose Relays + P2RF-05
  - Five PFP-M End Plates



- New Models \*2**
- One S8VK-S12024 Power Supply
  - Two H3DT Solid-state Timers
  - Two K8DT-PH Phase-sequence Phase-loss Relays
  - Ten G2RV-SR Slim I/O Relays
  - Five PFP-M End Plates

\*3: A space of 10 mm is allowed above and below the products.

# for control panels take control panels to a new level.

## Control Panels That Resist Vibration

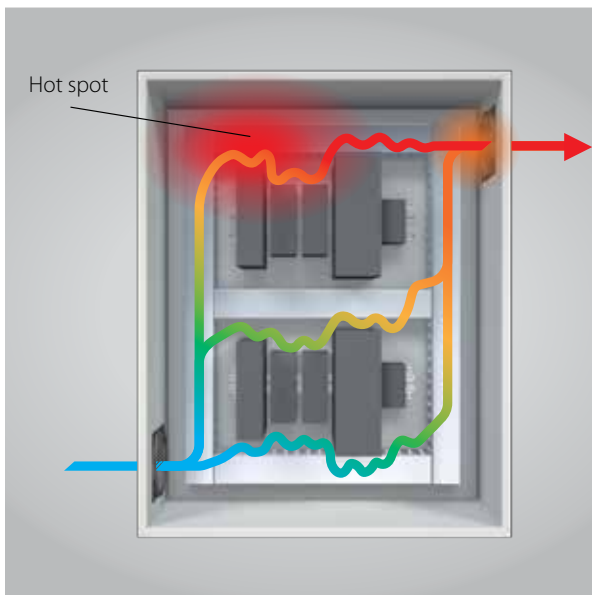
You can use Push-In Plus Terminal Blocks (refer to page 8.) to create robust control panels that withstand vibration during shipping and operation.



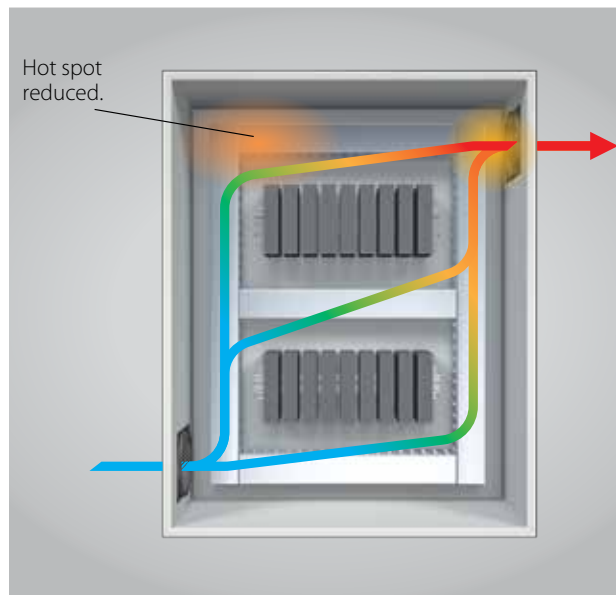
## Increase the Reliability of Mounted Devices

Uneven heat dissipation is reduced because air circulation is improved. Reducing the temperature inside the panel increases product reliability, decreases the failure rate, and lengthens life expectancies.

**Previous** Differences in heights and depths create hot spots.



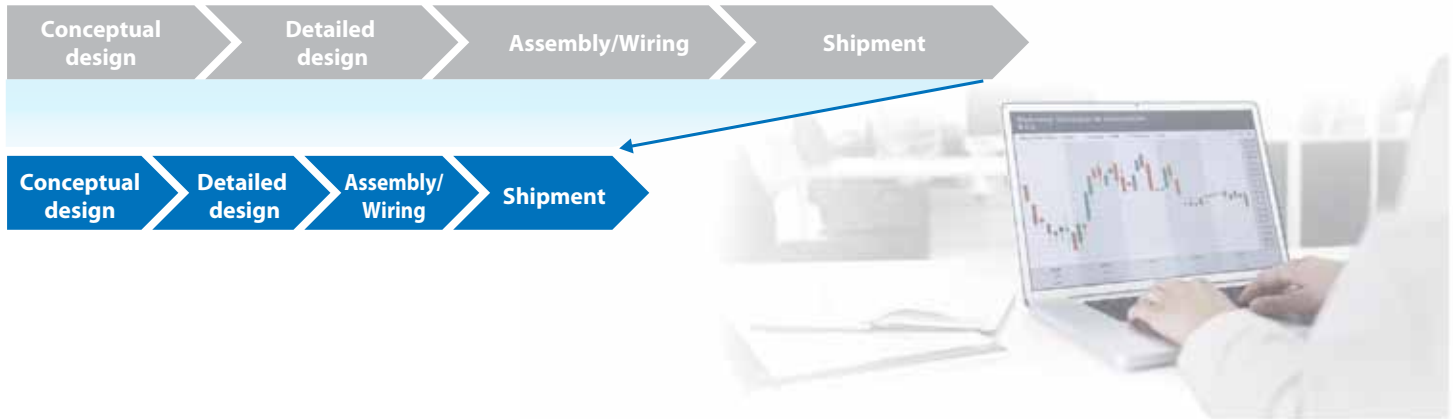
**NEW** The unified heights and depths help reduce hot spots.



## Innovation for Panel Building Process

# Manufacturing Innovation That Greatly Reduces Work

### Meet Customer Needs by Increasing Process Speed



### Faster Designing By Reusing Designs

The unified specifications let you easily customize panels for each customer.

Product heights and depths are unified, so an existing design can be easily reused.



The wide range of products with unified specifications gives you a wider selection.



### Value Design Products

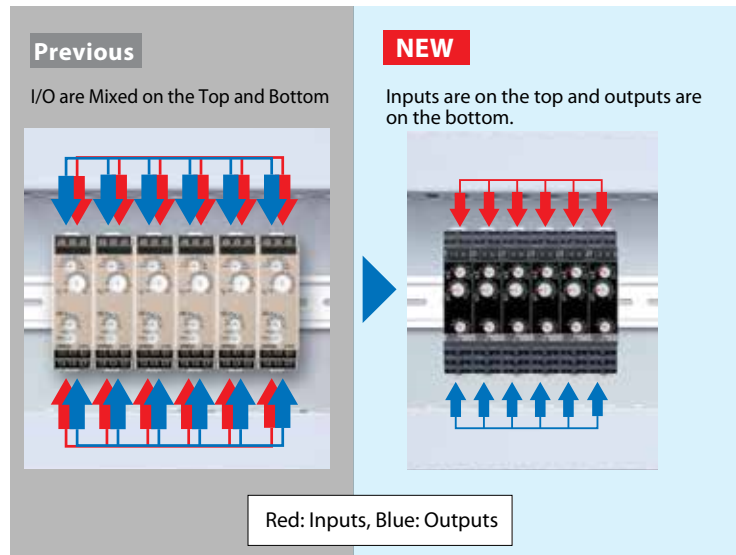
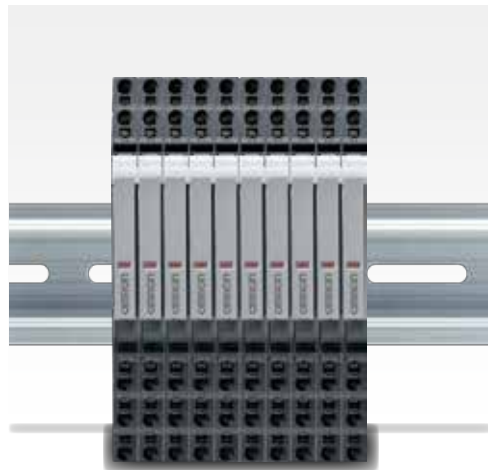
Power Supplies, Timers, Measuring and Monitoring Relays, Sockets (for Relays, Timers, Liquid Leakage Sensor Amplifiers), SSR, DIN Track Terminal Blocks, Temperature Controllers, Power Monitors, UPSs, EtherCAT Slave Terminals



**Faster Wiring** Unified wiring methods and specifications help shorten delivery times.

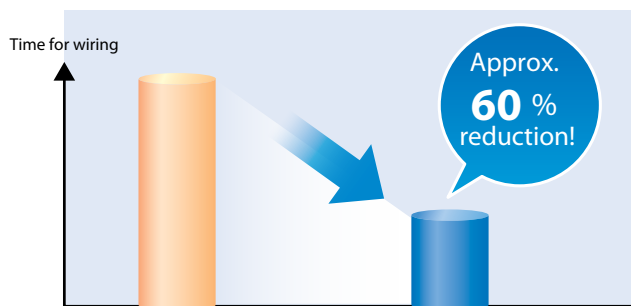
Easy-to-understand terminal positions enable more accurate work.

Unified I/O terminal positions help you organize control panel wiring and reduce the need of reworking.



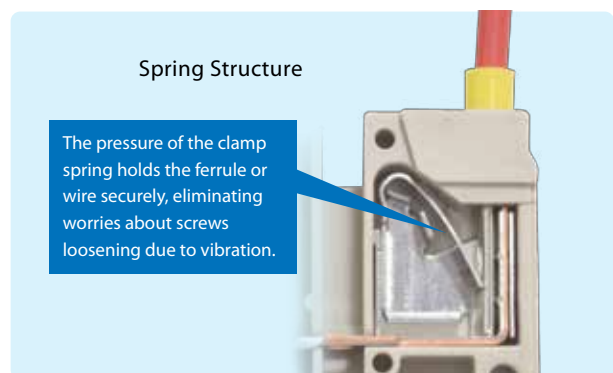
Greatly reduce wiring work with Push-In Plus Terminal Blocks.

Retightening is not required with Push-In Plus Terminal Blocks.



Conventional screw terminal block    Push-In Plus Terminal Block

Information for Push-In Plus and Screw Terminal Blocks is based on OMRON's actual measurement data.



**Faster Shipping to Destinations Abroad**

**Faster Response to Problems during Assembly and after Shipping**

Value Design products are certified for CE, UL, and CSA.

Express Delivery Services to 35 Countries Worldwide



## Simple & Easy for Panel Builders

# Reliable Wiring and Assembly for Panel Builders

**Easy Wiring** Push-In Plus Terminal Blocks let you finish the wirings just by inserting wires.

### What Are Push-In Plus Terminal Blocks?

Push-In Plus Terminal Blocks were independently developed by OMRON for easy wire insertion and firm wire holding ability. It's as easy as inserting to an earphone jack: No tools are required. They help reduce the time and work involved in wiring.

### Easy to Insert

OMRON's Push-In Plus terminal blocks are as easy as inserting to an earphone jack. This reduces the load on worker's fingers.



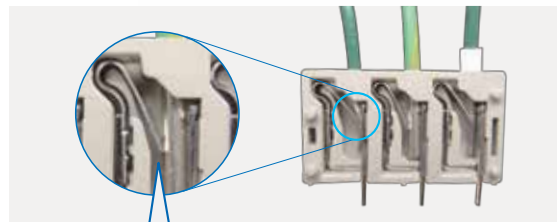
### Work with Both Hands

Optimized shape to hold the screwdriver was created by the resin parts and the spring. Work goes smoothly when connecting stranded wires directly to the terminal because it's easier to aim at the desired terminal.



### Held Firmly in Place

Even though less insertion force is required, the wires are held firmly in place. The advanced mechanism design technology and manufacturing technology produced a spring that ensures better workability and reliability.

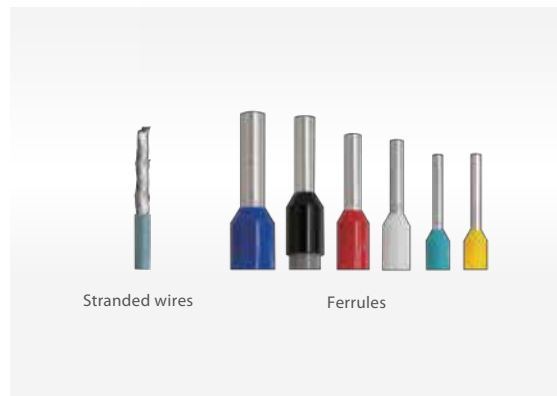


IEC standard (cable diameter)	Push-In Plus terminal block	Screw terminal block
20 N min. (AWG20, 0.5mm <sup>2</sup> )	<b>125 N</b>	112 N

\* Information for Push-In Plus terminal blocks and Screw terminal blocks is based on OMRON's actual measurement value data for the XW2R.

### Wiring Possible with Stranded Wires

You can insert wires with ferrules or you can also insert stranded wires.



\* Patents relating to Push-In Plus Terminal Blocks: Patent-pending



## Front-in and Front-release Wiring

The terminal holes on OMRON's independently developed Push-In Plus technology all face forward for easy insertion.

Previous



NEW



## Examples of the Benefits of Value Design

# Comments from Customers That Are Hoping to Add



### Downsizing Control Panels



- Downsizing is our highest priority. The usage of Push-In Terminal Blocks will be an effective measure to downsize control panels (company A).
- We need to downsize control panels, so side-by-side mounting at an ambient temperature of 55°C is appealing (company B).



### Saving Space



- Our users often request to add devices. We often directly mount devices in available space, so saving space in control panels is great (company C).



### Reducing Dead Space/ Making More-advanced Control Panels



- The number of devices used in control panels is increasing due to more advanced and more composite machine functionality. Devices with the same size will reduce work required for layout design inside control panels.



### Main Features of Value Design

- Unified slim size.
- Side-by-side mounting at an ambient temperature of 55°C. (Applicable only within the same series.)
- Push-In Plus terminal blocks are used. (Expect for some products)
- Front-in and front-release wiring.
- Certification for CE, UL, and CSA.

# New Value to Their Control Panels



## Vibration Resistance and No Need for Retightening



- I'm considering using push-in terminal blocks because of screws that are loosened by device vibration cause problems (company E).
- I want to use push-in terminal blocks to eliminate managing screw tightening torque and retightening work after shipping.



## Reducing Wiring Work



- I'm considering push-in terminal blocks to increase the speed of wiring work.
- The push-in terminal blocks with less insertion force increase wiring speed (company G).



## Reducing Design Work and Increasing Speed for Exporting



- We give priority to UL-listed components. That makes UL recognition more efficient (company I).



# Our Value Design Products Increase the Value of Your

## New Products



**Switch Mode Power Supplies**  
S8VK-S



**Solid-state Timers**  
H3DT



**Measuring and Monitoring Relays**  
K8DT



**Power Monitors**  
KM-N2



**Sockets for MY Relays**  
H3Y-□-B and H3YN-B  
PYF-□□-PU



**Sockets for G2R-S**  
H3RN-□-B and K7L-  
□□B P2RF-□□-PU



**Slim I/O Relays**  
G2RV-SR/G3RV-SR



**I/O Relay Terminals**  
G70V



**DIN Track Terminal Blocks**  
XW5T



**Digital Temperature Controllers**  
E5□C Series



**Solid State Relays for Heaters**  
G3PJ

# Control Panels

## Design Renewal



**Solid-state Timers**  
H3Y-□-B/H3YN-□-B



**Solid-state Timers**  
H3RN-□-B



**Liquid Leakage Sensor Amplifiers**  
K7L-□□B

## 2015 Released



**EtherCAT Slave Terminals NX series**  
NX-10



**Uninterruptible Power Supply (UPS)**  
S8BA





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**Control Components**

- Power Supplies • Timers • Counters • Programmable Relays
- Digital Panel Meters • Monitoring Products

**Switches & Relays**

- Limit Switches • Pushbutton Switches • Electromechanical Relays
- Solid State Relays

**Software**

- Programming & Configuration • Runtime